Work Order ID 67597

Monday, March 28, 2011 11:51:46 AM

Item ID: D2582 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Step Leg Assembly

Start Date: 3/28/2011 **Start Qty:** 6.00 **Cust Item ID:**

Required Date: 3/31/2011 **Req'd Qty:** 6.00 **Customer:**

Reference:

Run Start

Approvals: **Process Plan:** _____ **Date:** 4-03-28 **Tooling:** _____ **Date:** _____ **Stop**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
D2582	Rev B								
100	Small Fab	0.00							
Small Fab	**Memo**	0.00							
Small Fab	Assemble as per Dwg D2582 and								
110	QC5- Inspect part completeness to step on W/O	0.00							
QC	**Memo**	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: WIP	0.00							
Packaging	**Memo**	0.00							
Packaging									

4/04/25 6

5 4/04/25

+6

11.04.26

6 6

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Work Order ID 67597

Monday, March 28, 2011 11:51:46 AM

Item ID: D2582
Revision ID:
Item Name: Step Leg Assembly
Start Date: 3/28/2011 **Start Qty:** 6.00
Required Date: 3/31/2011 **Req'd Qty:** 6.00
Reference:

Accept

Setup Start
Stop

Cust Item ID:
Customer:

Run Start
Stop

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00						11/4/26	
QC	**Memo**	0.00							
Quality Control									

MF
11-04-26

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

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DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Picklist Print

Monday, March 28, 2011 11:51:53 AM

Work Order ID: 67597

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 3/28/2011 **Required Date:** 3/31/2011

Start Qty: 6.00 **Required Qty:** 6.00

Comments:

IPP Rev:F	Removed Manufacturing	05-11-07	JLM
IPP Rev:G	Added part # to Sub	06-08-10	JLM
IPP Rev H	New pick list	08.01.11	EC

verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278 Step Leg		Manufactured	No			100	Each	0.0000	2	12			
D2278RevF Step Leg		Manufactured	No			100	Each	0.0000	2	12			
D2279 Step Spacer		Manufactured	No			100	Each	20.0000	1	6			
D2322 Step Spacer		Manufactured	No			100	Each	1.0000	1	6			
D3720-1 Step Spacer		Manufactured	No			100	Each	11.0000	1	6			

Location	Loc Qty	Loc Code
GA	20	
47644	2	
48090C	18	

Location	Loc Qty	Loc Code
GA	1	
53890	1	

Location	Loc Qty	Loc Code
GA	11	
62234	11	

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W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Picklist Print

Monday, March 28, 2011 11:51:53 AM

Work Order ID: 67597

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 3/28/2011 **Required Date:** 3/31/2011

Start Qty: 6.00 **Required Qty:** 6.00

D3720-2	Manufactured	No		100	Each	13.0000	1	6

Step Spacer

Location	Loc Qty	Loc Code	
GA	13		
58843	1		1
62235	12		5

MS20470AD4-4	Purchased	No		100	Each	2,678.000	22	132

Rivet, Universal Head

Location	Loc Qty	Loc Code	
ST319	2678		
116188	2317		
116391	361		132

MS20470AD4-5	Purchased	No		100	Each	2,028.000	4	24

Rivet, Universal Head

Location	Loc Qty	Loc Code	
ST319	2028		
116410	353		24
116893	1675		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

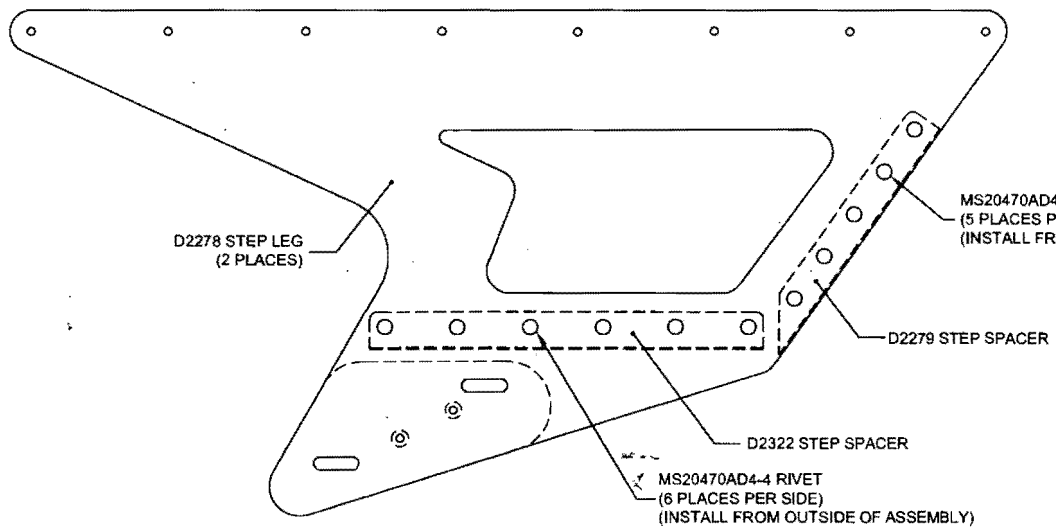
Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

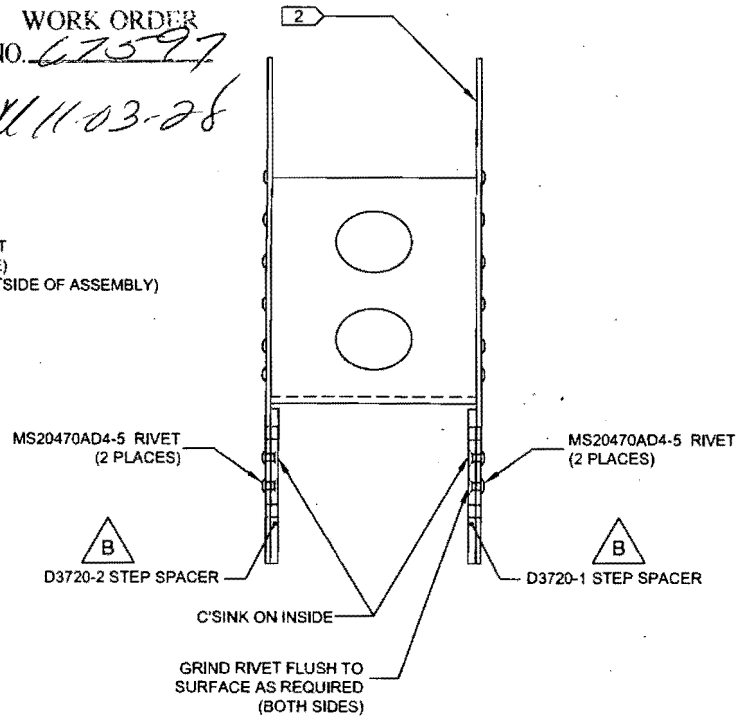
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 62597
K 11-03-28





D2582 STEP LEG ASSEMBLY

RELEASED
05.01.10

D2582 STEP LEG ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

B

NOTES:
1) FINISH: NONE
2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
3) WEIGHT: 1.25 lbs

REV.	DESCRIPTION	BY	DATE
B	REPLACE D2280 SPACERS WITH D3720-1/-2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	LG	DRAWING NO.	REV. B
MFG. APPR.		D2582	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		STEP LEG ASSEMBLY	NTS
DATE	07.12.27		

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